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of multistage counter-current extraction, Selection of extractors

Material Balance Problem Approach

Recommended Mass Transfer Reference: Books and e-Books Used (Lec 005)

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LIQUID EXTRACTION by ROBERT E. TREYBAL. PREFACE: The unit operation, liquid extraction, has rapidly assumed major indus trial significance as a means of separating the components of solutions. Whereas simple extraction procedures have been a Omrngn and familiar laboratory practice for many years, in the technical application to large scale industrial processes a wide variety of complex flowsheets and equip ment types has been developed, the usefulness of which has not been thor oughly explored. As so frequently happens, the needs of the chemical industry have advanced much more rapidly than the accumulation of design data necessary for adequate application of these techniques. Much of the resulting confusion and possible hesitancy in applying extraction to separa tion problems can be removed by outlining its potentialities and limitations in organized form. It is sincerely hoped that this book will be of service in this respect. Relatively little instruction is given in liquid extraction in undergraduate chemical-engineering courses, and graduate courses have been developed only recently. As a consequence, many chemical engineers and chemists who must work with extraction have had little if any formal introduction to the subject. It is one of the purposes of this book to provide a text suitable not only for organized courses, but also for those who must study without benefit of quidance. To this end, the book contains many illustrative examples worked out in detail and a collection of problems for student practice. In addition, for those who may wish to investigate sources of original data, fairly complete bibliographies are appended to each chapter. In so far as it was possible a consistent notation $\frac{Page}{3}$

was used throughout the book the number of mathematical symbols required was so great, however, that duplicate meanings for a few could not be avoided. The table of notation at the end of each chapter provides adequate definition of these so that there should be no confusion. It is the additional purpose of this book to set forth in logical order the known facts concerning liquid extraction and as far as possible to establish from them general principles which can be used as guides in evaluation. It would be presumptuous to suppose that, in the present early stages of technical development of the operation, this has been entirely successful there is as yet too much that is contradictory. Indeed, in the preparation of this manuscript I have been singularly impressed by the wisdom of the observation of Sir Charles Singer, the medical historian If from the facts no laws emerge, the facts themselves become an obstacle, not an aid, to scientific advance. On the other hand, if knowledge of the shortcomings of our available information leads to more logically organized research and investigation in the future, much will have been gained. The contribution of many industrial firms, technical organizations and publications, and individuals to this book have been acknowledged at ap propriate places throughout the text, but this cannot indicate the trouble to which many of them were put and the very considerable cooperation which they offered. This rather inadequate mention of their assistance is in no way indicative of my gratitude. In addition, I wish to thank J. C. Elgin, W. E. Lobo, V. S. Morello, and J. H. Rushton, who were helpful in many ways and my colleagues at New York University, T. W. Davis, John Happel, Morris Newman, and J. E. Ricci, who read and criticized portions of the manuscript. Most of all my thanks are due my wife, Gertrude I...

About the Book: Salient features: A number of Complex problems along with the solutions are provided Objective type questions for self-evaluation and better understanding of the subject Problems related to the practical aspects of the subject have been worked out Checking the authenticity of dimensional homogeneity in case of all derived equations Validation of numerical solutions by cross checking Plenty of graded exercise problems from simple to complex situations are included Variety of questions have been included for the clear grasping of the basic principles Redrawing of all the figures for more clarity and understanding Radiation shape factor charts and Heisler charts have also been included Essential tables are included The basic topics have been elaborately discussed Presented in a more better and fresher way Contents: An Overview of Heat Transfer Steady State Conduction Conduction with Heat Generation Heat Transfer with Extended Surfaces (FINS) Two Dimensional Steady Heat Conduction Transient Heat Conduction Convective Heat Transfer Practical Correlation Flow Over Surfaces Forced Convection Natural Convection Phase Change Processes Boiling, Condensation, Freezing and Melting

Heat Exchangers Thermal Radiation Mass Transfer

This textbook is targetted to undergraduate students in chemical engineering, chemical technology, and biochemical engineering for courses in mass transfer, separation processes, transport processes, and unit operations. The principles of mass transfer, both diffusional and convective have been comprehensively discussed. The application of these principles to separation processes is explained. The more common separation processes used in the chemical industries are individually described in separate chapters. The book also provides a good understanding of the construction, the operating principles, and the selection criteria of separation equipment. Recent developments in equipment have been included as far as possible. The procedure of equipment design and sizing has been illustrated by simple examples. An overview of different applications and aspects of membrane separation has also been provided. 'Humidification and water cooling', necessary in every process indus-try, is also described. Finally, elementary principles of 'unsteady state diffusion' and mass transfer accompanied by a chemical reaction are covered. SALIENT FEATURES: • A balanced coverage of theoretical principles and applications. • Important recent developments in mass transfer equipment and practice are included. • A large number of solved problems of varying levels of complexities showing the applications of the theory are included. • Many end-chapter exercises. • Chapter-wise multiple choice questions. • An Instructors manual for the teachers.

The subject of transport phenomena has long been thoroughly and expertly addressed on the graduate and theoretical levels. Now Transport Phenomena and Unit Operations: A Combined Approach endeavors not only to introduce the fundamentals of the discipline to a broader, undergraduate-level audience but also to apply itself to the concerns of practicing engineers as they design, analyze, and construct industrial equipment. Richard Griskey's innovative text combines the often separated but intimately related disciplines of transport phenomena and unit operations into one cohesive treatment. While the latter was an academic precursor to the former, undergraduate students are often exposed to one at the expense of the other. Transport Phenomena and Unit Operations bridges the gap between theory and practice, with a focus on advancing the concept of the engineer as practitioner. Chapters in this comprehensive volume include: Transport Processes and Coefficients Frictional Flow in Conduits Free and Forced Convective Heat Transfer Heat Exchangers Mass Transfer; Molecular Diffusion Equilibrium Staged Operations Mechanical Separations Each chapter contains a set of comprehensive problem sets with real-world quantitative data, affording students the opportunity to test their knowledge in practical situations. Transport Phenomena and Unit Operations is an ideal text for undergraduate engineering students as well as for engineering professionals.

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Convective Heat and Mass Transfer, Second Edition, is ideal for the graduate level study of convection heat and mass transfer, with coverage of well-established theory and practice as well as trending topics, such as nanoscale heat transfer and CFD. It is appropriate for both Mechanical and Chemical Engineering courses/modules.

A staple in any chemical engineering curriculum New edition has a stronger emphasis on membrane separations, chromatography and other adsorptive processes, ion exchange Discusses many developing topics in more depth in mass transfer operations, especially in the biological engineering area Covers in more detail phase equilibrium since distillation calculations are completely dependent on this principle Integrates computational software and problems using Mathcad Features 25-30 problems per chapter

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Advances in Heat Transfer Unit Operations: Baking and Freezing in Bread Making explains the latest understanding of heat transfer phenomena involved in the baking and freezing of bread and describes the most recent advanced techniques used to produce higher quality bread with a longer shelf life. Heat transfer phenomena occur during key bread-making stages (cold storage, resting, and fermentation) in which temperature and amount of heat transfer must be carefully controlled. This book combines the engineering and technological aspects of heat transfer operations and discusses how these operations interact with the bread making process; the book also discusses how baking and freezing influence the product quality. Divided into fourteen chapters, the book covers the basics of heat and mass transfer, fluid dynamics, and surface phenomena in bread-making industrial operations, mathematical modelling in porous systems, the estimation of thermo-physical properties related to bread making, design of equipment, and industrial applications.

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